

CONTROLLED DOCUMENT

AUG 02 2016

JOB NUMBER

615/14 RQ
ENGRAVE T/N, SIN,
MADE IN USA
METAL STAMP
PER NOTE 1

015/14 R2

ENGRAVE T/N, SIN,
MADE IN USA

METAL STAMP
PER NOTE 1

0.060 X 45°

0.06 X 45°

0.38

1.38

0.002 B

0.002

B

0.0005 B

1.541
1.539

0.06 X 45° 2 PL

1.68

2.44

R.03
3 PL

0.88

0.300

23033032 DRIFT,
COMP FRONT BEARING
OUTER RACE (REF)

23033033 DRIFT,
GUIDED-COMP FRONT
(REF)

RING SEAL
(REF)

HOUSING ASSY, BEARING-
FRONT (REF)

COMP FRONT DAMPER (REF)

FRONT BEARING
OUTER RACE (REF)

SAE 4340 HDN R. 36-40
AND GRIND TO FINISH DIM

RELEASED FOR PROD.

DATE: 7/14/09 INT: JA

NOTES:

1. MARK AS SPECIFIED IN LOCATION SHOWN WITH 1/8" 3/16 HIGH FIGURES THE FOLLOWING
- a) THE NAME "ALL-SON" FOLLOWED BY THE TOOL NUMBER AND LAST CHANGE LETTER
 - b) VENDOR NAME OR TRADEMARK
2. BLACK OXIDE PER AMS 2485

These tool drawings are furnished in accord with the terms of the Allison Tools Release Agreement. The aperture cards or drawings are to be maintained in the custody of the recipient and shall not be disclosed to any third party without specific written consent of Allison Gas Turbine Division, G.M.C.

BREAK SHARP EDGES. 020 UOS

[illegible]

FIXTURE, HOLDING
FRONT BEARING HOUSING

SIZE	FSCM No.	DWG. No.
D	63005	23033031

SCALE 1/1	SHEET
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SHOP COPY

REF-T159062.1